

HYTORC

TOOL MODEL: VERSA 4 W/ HEX LINK PRESSURE/TORQUE CONVERSION CHART

Standard Torque Chart

PRESSURE IN PSI	FT. LBS.	TORQUE IN		PRESSURE IN BAR
		KGM	NM	
1500	654	90	887	104
1600	700	97	949	110
1800	792	110	1074	124
2000	884	122	1198	138
2200	972	134	1318	152
2400	1060	147	1437	165
2600	1148	159	1557	179
2800	1236	171	1676	193
3000	1324	183	1795	207
3200	1415	196	1919	220
3400	1506	208	2042	234
3600	1597	221	2165	248
3800	1688	233	2288	262
4000	1779	246	2411	276
4200	1868	258	2532	290
4400	1958	271	2654	303
4600	2047	283	2775	317
4800	2137	295	2896	331
5000	2226	308	3018	345
5200	2319	321	3143	358
5400	2412	334	3269	372
5600	2505	346	3395	386
5800	2597	359	3521	400
6000	2690	372	3647	414
6200	2780	384	3768	427
6400	2869	397	3889	441
6600	2959	409	4011	455
6800	3048	422	4132	468
7000	3138	434	4253	482
7200	3229	447	4377	496
7400	3320	459	4501	510
7600	3411	472	4625	524
7800	3503	484	4748	538
8000	3594	497	4872	552
8200	3686	510	4997	565
8400	3779	523	5122	579
8600	3871	535	5247	593
8800	3963	548	5373	607
9000	4056	561	5498	620
9200	4145	573	5619	634
9400	4234	586	5740	648
9600	4324	598	5861	662
9800	4413	610	5983	676
10000	4503	623	6104	690

* ISO DOCUMENT 9000

REV. 5/27/2011

** THIS TORQUE CHART SUPERSEEDS PREVIOUS CHART DATED 8-7-2009
AND IS EFFECTIVE FOR TOOLS WITH SERIAL #'S: V4 EA1XXX-XXX